

Work Order ID 119656-2

Friday, May 16, 2014 1:57:12 PM

119656

Page 1

Item ID: D2646

Revision ID:

Item Name: Aft Cap

Start Date: 5/15/14

Required Date: 5/15/14

Reference:

Start Qty: 50.00

Req'd Qty: 50.00

50

50

Accept

N900040100

Setup Start

NS1

Stop

NS2

Cust Item ID:

Customer:

Approvals:

Process Plan: MJ

Date: 4-05-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2646

Rev C

100

100

Purchasing

Purchasing

PURCHASING

0.00

Memo

0.00

Issue P/O: 24347 1-Spin as per Dwg D2646 2-Material release note required

CX 14/05/26 50

110

110

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

0.00

Memo

0.00

Ensure Material Release Note is attached

14/4/16 (50)

120

120

QC

Quality Control

QC6- Inspect dimensions to drawing

0.00

Memo

0.00

14/6/16

50

Work Order ID 119656

Friday, May 16, 2014 1:57:13 PM

119656

Page 2

Item ID: D2646

Accept

Revision ID:

N900040100

Setup Start

NS1

Item Name: Aft Cap

Stop

NS2

Start Date: 5/15/14

Start Qty: 50.00

50

Required Date: 5/15/14

Req'd Qty: 50.00

50

Cust Item ID:

Reference:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

130

Small Fab

Small Fab

Small Fab

Memo

0.00

1-Drill using DT8026 as per Dwg D2646.2-Open holes to .297 as per Dwg D2646.3-Deburr

50x

DH 14-8-12

140

140

QC

Quality Control

QCS- Inspect part completeness to step on W/O

0.00

Memo

0.00

50

DAS
9
9-89

14/03/22

150

150

HandFinish

Hand Finishing

Chemical Conversion Coat per QSI005 4.1

0.00

Memo

0.00

50

14/8-77

Work Order ID 119656

Friday, May 16, 2014 1:57:13 PM

119656

Page 3

Item ID: D2646

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Aft Cap

Stop

NS2

Start Date: 5/15/14

Start Qty: 50.00

50

Required Date: 5/15/14

Req'd Qty: 50.00

50

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

White Gloss(Ref:4.3.5.1) per OSI005 4.3-Alum

0.00

160

Powdercoat

Memo

0.00

Powder Coating

START TIME:

11:15

OVEN TEMPERATURE:

FINISH TIME:

11:45

50

0

14-8-27

5/16/14

170

QC3- Inspect Part Finish

0.00

170

QC

Memo

0.00

Quality Control

50

0

16/14/827

180

Small Fab

0.00

180

Small Fab

Memo

0.00

Small Fab

Install inserts as per Dwg D2646

50

14/09

Work Order ID 119656

Friday, May 16, 2014 1:57:13 PM

119656

Page 4

Item ID: D2646

Accept

Revision ID:

N900040100

Setup Start

NS1

Item Name: Aft Cap

Stop

NS2

Start Date: 5/15/14

Start Qty: 50.00

50

Required Date: 5/15/14

Req'd Qty: 50.00

50

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

QC5- Inspect part completeness to step on W/O

0.00

190

QC

Memo

0.00

Quality Control

5x 4 14/09/14

200

Identify as per dwg & Stock Location: FP-001

0.00

200

Packaging

Memo

0.00

Packaging

x5 4 14/09/16

210

QC21- Final Inspection - Work Order Release

0.00

210

QC

Memo

0.00

Quality Control

14/9/17

14-9-16

Picklist Print

Friday, May 16, 2014 1:57:16 PM

Page 1

Work Order ID: 119656

Parent Item: D2646

Parent Item Name: Aft Cap

119656

D2646

Start Date: 5/15/14

Required Date: 5/15/14

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP: G05.08.22Hole size revised in Step 5KJ/JLM
IPP Rev:H Changed Inserts 07-02-19 JLM
IPP rev I changed inserts 07.06.11 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
ALS7-1032-130	AELS8-1032-130	Purchased	No			110	Each	9,814.000	2	100	10	5/16/14	
AI S7-1032-130													
Rivnut													

**

Location

Loc Qty

Loc Code

FG

100

121444

100

ST553

9714

M128649

9714

D2646P

Purchased

No

180

Each

0.0000

1

50

D2646P

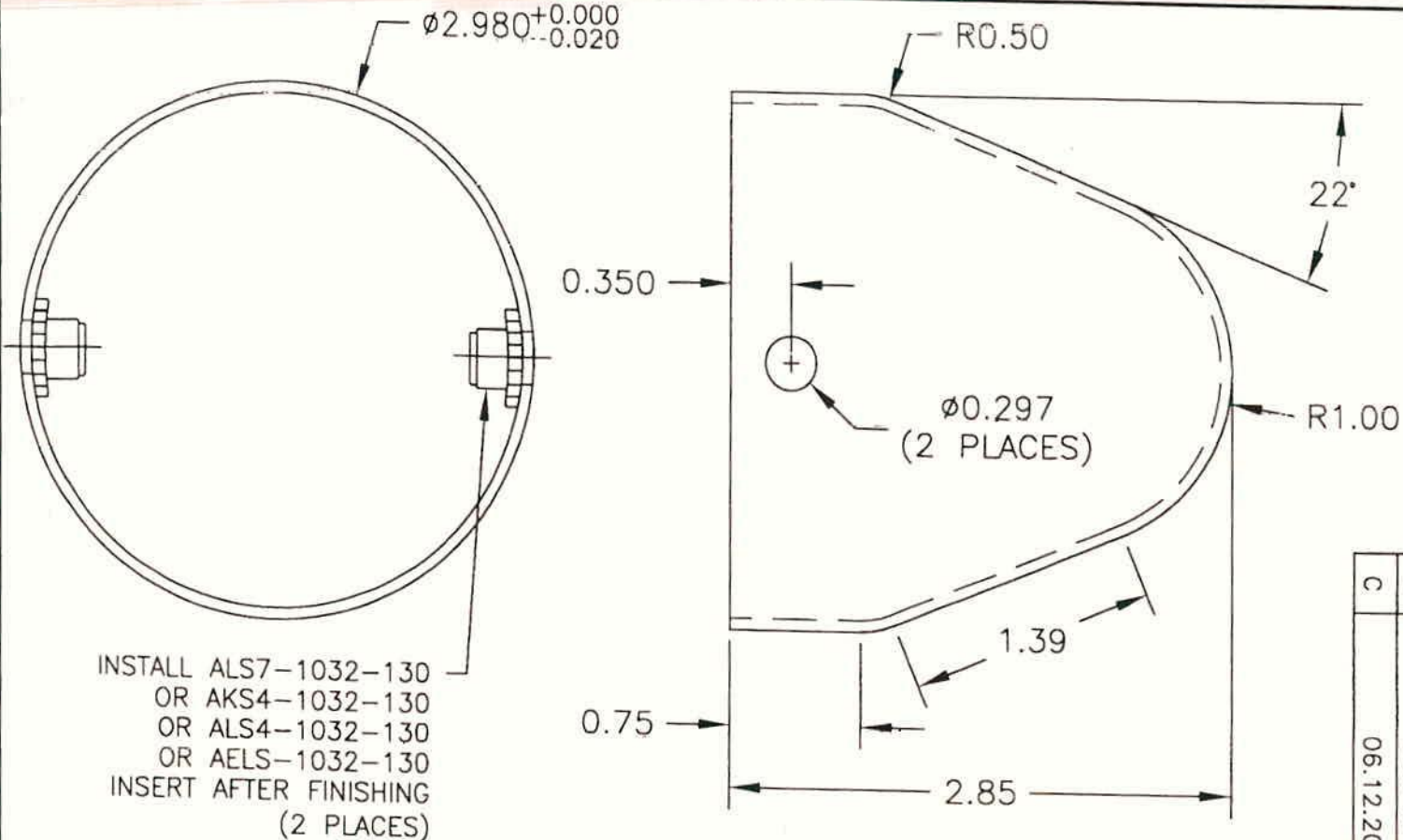
Aft Cap

**

5/16/14 (50)

DART

DESIGN	DS	DRAWN BY	PH	DART AEROSPACE USA, INC.	PORT HADLOCK, WA	REV. C
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO.	D2646	SHEET 1 OF 1
DATE	06.12.20			TITLE	AFT CAP	SCALE
						1:1
A		97.03.25		NEW ISSUE		
B		05.04.01		CHANGE TO CLOSED INSERTS		
C		06.12.20		CHANGE TO OPEN ENDED INSERTS		



D2646 AFT CAP

- 1) MATERIAL: ALUMINUM 1100-0 0.063 THICK (QQ-A-250/1)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SECRET COPY
RETURN TO
ENGINEERING
ENGINEERING DEPT COPY
SUBMIT TO WORK ORDER
WORK ORDER
NO 119656 MLT 40523

RELEASED
07.02.20



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO24347

Purchase Order Date 5/26/2014
PO Print Date 5/26/2014

Page Number 1 of 2

Order From :

SIEG'S MANUFACTURING LTD.
6236 - 205 STREET
LANGLEY, BC V2Y 1N7
CA

VC-SIE001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 604 530 7455

Ship To Contact

Ship To Phone

Ship Via: FedEx PI collect

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D2646P	Aft Cap	6/13/2014 Yes 6/13/2014		50.00 Each	\$6.70	\$335.00
	AS PER DWG D2646 REV. C B119656						
	Line Total:						\$335.00
2	71401-45	PROCUREMENT QUALITY CLAUSES	6/13/2014 No 6/13/2014		1.00	\$0.00	\$0.00
	Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality documents						

Note:

5/26/2014



Sieg's Manufacturing Ltd.

Metal Spinning & Metal Fabricating

6236 205 Street, Langley, BC, Canada V2Y 1N7

Phone:(604)530 7455 Fax:(604)530-7490

Check out our website: www.siegsmfmg.com

Packing Slip

Packing Slip No.:

44052

Date:

06/12/2014

Page:

1

Sold to:		Ship to:	
DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7		DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY, ONTARIO K6A 1K7	
Order No.: 24347		Sold By: LOWEY, ARLA	
Shipped By:		Ship Date:	
Tracking No.:			

Item No	Unit	Description	Quantity
1	Each	Aft CAp	50
Comment:			



Sieg's Manufacturing Ltd.

6236 205 Street Langley, B.C. Canada V2Y 1N7

Ph#: (604)530-7455 fax#: (604)530-7490

arla@siegsnfg.com

INSPECTION REPORT

Date: June 12, 2014

Customer: Dart Areospace

Packing Slip: 44052

Part#:	Quantity	Material	Check holes	Insp. By.
D2646	50	14g 1100	N/a	AL

Notes:

Material Certification Attached: YES

ThyssenKrupp Materials NA
Copper and Brass Sales Division



ThyssenKrupp Materials NA 19044 95A Avenue Surrey BC V4N 4P2

DELIVERY NOTE

SIEGS MANUFACTURING LTD.
6236 205 ST
LANGLEY BC V2Y 1N7



DATE:	01/06/2014
DOC. NO:	2402875712*
BOL. NO:	2402875712
ORDER NO:	1401788868
YOUR P/O:	1514
CUSTOMER NO:	10007550
Route:	B9M15
CONTACT:	Timothy Skidmore
TEL:	800-926-2600
FAX:	888-926-2600
EMAIL:	timothy.skidmore@thyssenkrupp.com

PST-1001-1682 OLD PST# R292133

We deliver at your own risk and account in accordance with our general delivery and payment terms.

We deliver at your own risk and account in accordance with our general delivery and payment						NET QTY1 / QTY2	PACKAGE NO
ITEM	DESCRIPTION						
0010	ALFLR01243					100 PC	1003901954
	1100 Aluminum - O Sheet					4,267.469 lb	1003901957
	0.01300 X Width 48.0000 X Length 144						
	Nominal Chemistry/Act Physical						
	Standard Packaging						
	TAGNUMBER	QUANTITY	UOM	VENDOR	VENDORPO	HEAT/LOT	PCS
	1003692716	74	PC	SKANA ALU	5400197413	11A711	74
	ROHS COMPLIANT;ASTM B 209 2010						
	100.793591	26	PC	SKANA ALU	5400200310	11B224	26
	ROHS COMPLIANT;ASTM B 209 2010						
						4,517.469 lb	

Total Gross Weight 4517.469 lb

All items, not declared as partial delivery, are final quantities.

Delivery Terms: PPD gem. Incoterms 2000 Prepaid

CERTIFICATION OF COMPLIANCE

We hereby certify that mercury or any of its compounds are not used in the processing and distribution of our products. The products we distribute are not hazardous in their received state.

For MSDS sheets, go to www.copperandbrass.com. We hereby certify that the material above complies with the above specifications.

John R. Zambetti - Director of Quality Assurance

ThyssenKrupp Materials NA
Copper and Brass Sales Division
19044 95A Avenue
SURREY BC V4N 4P2
Tel: +160488223493 Fax: +16048820686



Order number	Ord-pos	Del-pos	Part description
Customer PO	PO date	Quantity	Customer Part
MTR header	MTR type	Search criteria	Heat lot Sample number
C8A/1401788868	000020	900001	1100 Aluminum - O Sheet 0.06300 X Width
1514	12/18/2013	74 ST	
Att_001.PDF	NCAP	930230267220130003	11A711
C8A/1401788868	000020	900002	1100 Aluminum - O Sheet 0.06300 X Width
1514	12/18/2013	26 ST	
Att_002.PDF	NCAP	930235185120130004	11B224

Delivery number
2402875712
Date
12/19/2013

SIEGS MANUFACTURING LTD.
6236 205 ST
LANGLEY V2Y 1N7
CANADA



Skana Aluminum Co
Rolling Mill - Certified Metal
Certification of Properties and Analysis

Physical test: 11A711 Aluminum Alloy: 1100 Temper: -O- Thickness: .063

Tested For: Copper and Brass Sales

6156 PO No: 5400197413-R01

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	0.05
Max Range	.95 Si	+Fe	0.20	0.05	0.1	..	0.05	..

Coil Ref. No.	1	2	3	4	5						
Tensile Strength KSI	13.28	13.38	13.44	13.55	13.31						
Yield Strength KSI	4.34	4.25	4.46	4.58	4.47						
% Elong. in 2 in.	31.80	31.90	32.70	31.40	30.30						
Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											
Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											
Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Remarks: Tested By: RJD Certified Date: 10 Oct 2013 Certified By: *Kenner (Signature)*
RJD .063 X 48.000 MF 5/5
ITEM # ALFLR01243
MEETS/EXCEEDS ASTM B209-10 SPEC
BLANKS: COILS TO PRESSROOM

Thursday, October 10, 2013

Melted/Manufactured in USA

QF 824-1-1

Page 1 of 1

From: Copper and Brass Sales CA

Cust. SIEGS MANUFACTURING LTD.

CstAr

Wgt.: 2,157.927 LB

Del.: 2402875712

CstOr 1514

Date 12/19/2013

John L. Zambetti

Skana Aluminum Company

Rolling Mill - Certified Metal

Certification of Properties and Analysis

Physical test: 11A711 Aluminum Alloy: 1100 Temper: -O- Thickness: .0630
 Tested For: Copper and Brass Sales 6156 PO No: 5400197413-R01

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	..		0.05		
Max Range	.95 Si	+ Fe	0.20	0.05	0.1	..	0.05	

1	13.28	4.34	31.80	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.44	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

2	13.38	4.25	31.90	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.43	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

3	13.44	4.46	32.70	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.43	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

4	13.55	4.68	31.40	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.44	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

5	13.31	4.47	30.30	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.17	.43	.10	.00	.00	.00	.00	.00	.01	.00

Al

99.20

Remarks: Tested By: RJD Certified Date: 10 Oct 2013 Certified By: *Donna Hampton*
 RJD .063 X 48.000 MF 5/5 Lab Manager
 ITEM # ALFLR01243
 MEETS/EXCEEDS ASTM B209-10 SPEC
 BLANKS: COILS TO PRESSROOM

Thursday, October 10, 2013

Melted/Manufactured in USA QF 824-1-2

Page 1 of 2

From: Copper and Brass Sales CA

Cust: SIEGS MANUFACTURING LTD.

CstAr

Wgt: 3,157.927 LB

Del: 2402875712

CstOr 1514

Date 12/19/2013

John R. Zambetti



Skana Aluminum Co
Rolling Mill - Certified Metal
Certification of Properties and Analysis

Physical test: 11B224 Aluminum Alloy: 1100 Temper: -O- Thickness: .0630

Tested For: Copper and Brass Sales

6156 PO No: 5400200310-R01

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	0.05
Max Range	.95 Si	+ Fe	0.20	0.05	0.1	..	0.05	..

Coil Ref. No.	1	2	3	4	5						
Tensile Strength KSI	14.10	14.06	14.04	14.06	14.14						
Yield Strength KSI	5.29	5.14	5.07	5.07	4.93						
% Elong. in 2 in.	30.80	30.40	30.70	31.30	32.30						

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Coil Ref. No.											
Tensile Strength KSI											
Yield Strength KSI											
% Elong. in 2 in.											

Remarks: Tested By: RJD

Certified Date: 21 Nov 2013

Certified By
Lab Manager

RJD .063 X 48.000 MF 5/5

EM # ALFLR01243

MEETS/EXCEEDS ASTM B209-10 SPEC

BLANKS: COILS TO PRESSROOM

Thursday, November 21, 2013

Melted/Manufactured in USA

QF 824-1-1

Page 1 of 1

From: Copper and Brass Sales CA

Cust: SIEGS MANUFACTURING LTD.

Del.: 2402875712

CstAr

CstOr 1514

Wgt.: 1,109.542 LB

Date 12/19/2013

Skana Aluminum Company

Rolling Mill - Certified Metal

Certification of Properties and Analysis

Physical test: 11B224 Aluminum Alloy: 1100 Temper: -O- Thickness: .0630

Tested For: Copper and Brass Sales

6156 PO No: 5400200310-R01

Chemical	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others	Al
Min Range	0.05
Max Range	.95 Si	+ Fe	0.20	0.05	0.1	..	0.05	..

1	14.10	5.29	30.80	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

2	14.06	5.14	30.40	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

3	14.04	5.07	30.70	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

4	14.06	5.07	31.30	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

5	14.14	4.93	32.30	Si	Fe	Cu	Mn	Mg	Cr	Ni	Zn	Ti	Others
				.18	.43	.12	.02	.01	.00	.00	.00	.01	.00

Al

99.20

Remarks: Tested By: RJD

Certified Date: 21 Nov 2013

Certified By:
Lab Manager

RJD .063 X 48.000 MF 5/5

ITEM # ALFLR01243

MEETS/EXCEEDS ASTM B209-10 SPEC

BLANKS: COILS TO PRESSROOM

Thurs Iny, November 21, 2013

Melted/Manufactured In USA QF 824-1-2

Page 1 of 2

From Copper and Brass Sales CA

Cust. SIEGS MANUFACTURING LTD.

Del.: 2402875712

CstAr

CstOr 1514

Wgt.: 1,109.542 LB

Date 12/19/2013

John R. Zambetti

COPPER AND BRASS SALES

MATERIAL TYPE

ALUMINIUM ALLOYS

PRODUCT DESIGNATION

1100 1350 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSIONPOTENTIAL MAY BE PRESENT WHEN:DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUMARE IN CONTACT WITH CERTAINMETAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION- PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FUMES OR DUST MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOUSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN,TEETH,AND HAIR DISCOLORATION. CHRONIC OVEREXPOUSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE,SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES.TARGET ORGAN IS PRIMARILY THE LUNG,BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER.CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG SIDEROSIS.CHRONIC OVEREXPOUSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT ALSO CONTAINS LEAD AND CHROMIUM COMPOUNDS.LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN.EXPOSURE TO CHROMIUM DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND KIDNEY AND LIVER DAMAGE.UNDER HIGH TEMPERATURES,HEXAVALENT CHROMIUM MAY BE PRODUCED,IF INTHE INSOLUBLE FORM,IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). IF COATED WITH OIL,MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET(MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate,use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding,grinding,abrasive sawing,sanding and polishing.Any activity which abrades the surface of this material can generate airborne particulate.Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Aluminum, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only.This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales,22355 West Eleven Mile Road, Southfield, MI 48033,telephone248-233-5600, or visit our web site @ www.copperandbrass.com.

ALUMINUM LABEL NO.300-1088

ISSUED 10/01/2008